

PINCH STUDY OF PREHEAT EXCHANGERS



WHERE?

Crude Oil Refinery, in Mumbai, India

WHY?

Challenges/issues being addressed

 No immediate capital expenditure possible. Identification of maximum possible preheat using existing preheat system, with its limitations.

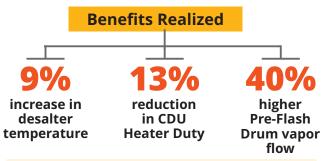
Goal

• Pinch study of Crude Preheat exchangers

Engagement

• Crude Preheat Maximization

RESULT



Identified possible Annual savings of US\$ 700,000 by adding a heat exchanger to the network

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SOLUTION AND EXPERT SERVICES DEPLOYED

Developed simulation model, created existing HEN in Aspen Energy Analyzer and explore different HENs using Pinch principles for preheat maximization